

Versuchsanstalt für Stahl, Holz und Steine (Amtliche Materialprüfungsanstalt) Karlsruher Institut für Technologie (KIT) Kaiserstraße 12, 76131 Karlsruhe



Leitung: Univ.-Prof. Dr.-Ing. H. J. Blaß und Univ.-Prof. Dr.-Ing. T. Ummenhofer

Certificate of conformity of the factory production control

0769 - CPR - VAS - 00530 - 1

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Technical Specification	Construction Product	Material
EN 10088-4	Flat products of corrosion resisting steels for construction purposes	1.4301, 1.4307 1.4401, 1.4404 1.4541, 1.4571 1.4462, 1.4482

produced in the manufacturing plant

ACERINOX EUROPA S.A.U.

Avda. Acerinox Europa s/n, 11379 Palmones, Spanien

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

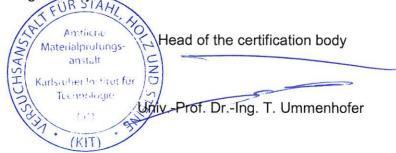
EN 10088-4:2009

under system system 2+ for the performances set out in this certificate are applied and that

the factory production control fulfils all the prescribed requirements for these performances.

This certificate was first issued on the 12th of January 2015 and will remain and will remain valid until the 11th of January 2020, provided that the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Karlsruhe, 12th of January 2015





DECLARATION OF PERFORMANCE No. 1/2015

With this document, the signatories declare that the manufacturer

ACERINOX EUROPA, S.A.U. Fábrica del Campo de Gibraltar, E-11730 Palmones, Spain

produces stainless steel flat products of different grades and forms:

Grades	Products	
1.4301, 1.4307 1.4401, 1.4404 1.4541, 1.4571 1.4462, 1.4482	 hot rolled steel plate continuously hot rolled coils, strips and sheets continuously cold rolled coils, strips and sheets 	A
1.4301, 1.4307 1.4401, 1.4404 1.4541, 1.4571 1.4462, 1.4482	 hot rolled steel flat bars continuously hot rolled flat bars continuously cold rolled flat bars 	В

to be used in metal structures or in composite metal and concrete structures for building construction or civil engineering.

The bundle number of each product is printed in the accompanying documents of the delivery.

The agreement with the regulations of the standards EN 10088-4:2009 and EN 10088-5:2009 has been attested by the notified body 0769 Versuchsanstalt für Stahl, Holz und Steine (Karlsruhe Institute of Technology, Germany) which carried out the assessment and verification of constancy of performance by system 2+ according to Regulation (EU) No 305/2011, Annex V, that is,

- i) initial inspection of the manufacturing plant and of factory production control;
- ii) continuous surveillance, assessment and evaluation of factory production control.

and issued the certificates of Conformity of the Factory Production Control.

These products fulfil the requirements given in the standards EN 10088-4:2009 and EN 10088-5:2009 as follows:

Essential characterstics	Performance	Harmonised technical specification
Tolerances on dimensions and	Pass/Fail	EN 10088-4:2009 (products A in the previous table)
shape		EN 10088-5:2009 (products B in the previous table)
Elongation	Threshold values	EN 10088-4:2009 (products A)
Liongation		EN 10088-5:2009 (products B)
Topoilo atronath	Threshold values	EN 10088-4:2009 (products A)
Tensile strength	Theshold values	EN 10088-5:2009 (products B)
0.2%-proof strength (yield	Threshold values	EN 10088-4:2009 (products A)
strength)	Theshold values	EN 10088-5:2009 (products B)
Impact strength	Threshold values	EN 10088-4:2009 (products A)
Impact strength		EN 10088-5:2009 (products B)
Weldability (covered by chemical	Threshold values	EN 10088-4:2009 (products A)
composition)		EN 10088-5:2009 (products B)
Durability (covered by chemical	Threshold values	EN 10088-4:2009 (products A)
composition)		EN 10088-5:2009 (products B)
Fracture toughness/brittle strength	Threshold values	EN 10088-4:2009 (products A)
(covered by impact strength)		EN 10088-5:2009 (products B)
Cold formability (covered by	Threshold values	EN 10088-4:2009 (products A)
elongation)		EN 10088-5:2009 (products B)

This declaration of performance is issued under the sole responsibility of ACERINOX EUROPA, S.A.U.

Signed for and on behalf of the manufacturer by:

Francisco Fernández de la Mata Quality Manager

Antonio Moreno Zorrilla Plant General Manager

Palmones, 25 May 2015

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